



CRANE National Vendors

SERVICE BULLETIN

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B4319905

Solenoid Stop Pin Bushing

December 21, 1999

The nylon sleeve bushing that is utilized on the Shoppertron merchandiser has been changed in order to allow for increased flexibility when adjusting the solenoid stop assembly.

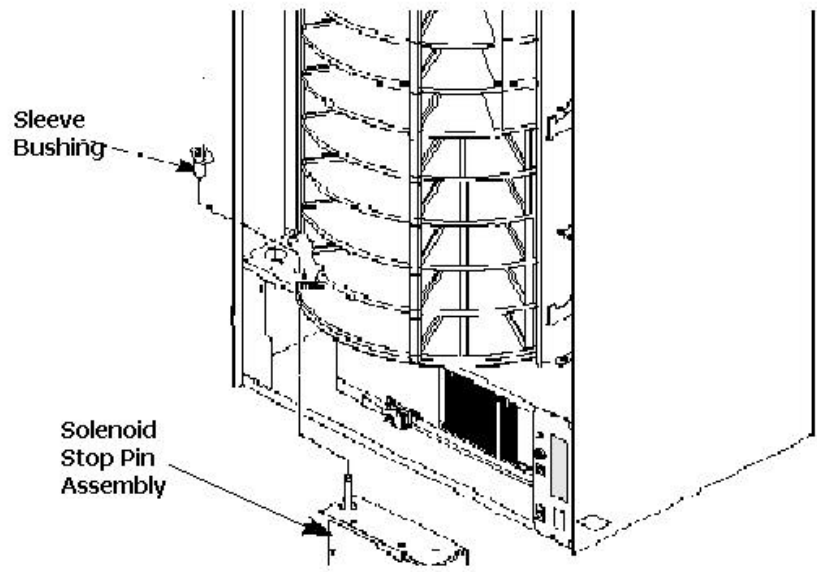
This change began in production with the following serial numbers.

| | |
|----------------------|-------------------|
| Domestic | 431-027734 |
| International | 431-083755 |

The new bushing can be added to all Shoppertron merchandisers prior to these serial numbers by ordering kit part number 430-1288 from the National Vendors Parts Department.

See attached figure and Kit instructions for further clarification.

Service Department





KIT PART NUMBER 4301287

**INSTRUCTIONS FOR INSTALLING A REPLACEMENT STOP PIN BUSHING IN A
MODEL 430 SHOPPERTRON**

**CHECK THE PARTS RECEIVED IN THE KIT WITH THE PARTS LIST IN THESE
INSTRUCTIONS. IF ANY PARTS ARE MISSING, CONTACT THE NATIONAL VENDORS PARTS
DEPARTMENT IMMEDIATELY.**

Read these instructions carefully before installing the kit.
Keep these instructions for part numbers and for future reference.

This kit contains the following:

| INDEX | PART NUMBER | DESCRIPTION | QUANTITY |
|-------|-------------|--------------------|----------|
| 1 | 4301286 | BUSHING - STOP PIN | 1 |
| 2 | 4301288 | INSTRUCTIONS - KIT | 1 |

Proceed as follows:

1. Turn off the power.
2. Remove product from the drum.
3. Remove the bracket from the top center of the drum.
4. Remove the drum.
5. Remove the two screws holding the bushing in place. **DO NOT REMOVE THE STOP PIN ASSEMBLY.**
Remove the existing bushing.
6. Apply a silicone sealer/adhesive to the mounting surface of the bushing.
7. Install the new bushing, being careful to square the stop pin with the shelf to ensure that the stop pin operates smoothly.
8. Reinstall the drum.
9. Replace the bracket on top of the drum and adjust.
10. Turn the machine back on.